



Technology Training that Works

Best Practice in Sewage and Effluent Treatment Technologies

Contents

1	Wastewater - Introduction	1
1.1	Earth's ecological system	1
	1.1.1 Water – effect on ecology	2
	1.1.2 Wastewater generation	3
1.2	Wastewater – impact and regulations	4
	1.2.1 Impact	4
	1.2.2 Regulatory environment	5
1.3	Planning	7
	1.3.1 Planning considerations	7
	1.3.2 Financing	8
1.4	Summary	9
2	Wastewater – Handling System and Quantum Assessment	11
2.1	Wastewater system	11
	2.1.1 Wastewater system planning	12
2.2	Collection systems	13
	2.2.1 Wet carriage system	13
	2.2.2 Sewer layouts	14
	2.2.3 Wastewater transportation and pumping	18
2.3	System design – wastewater quantity	20
	2.3.1 Contribution towards quantity	20
	2.3.2 Wastewater generated by population	20
	2.3.3 Wastewater generated by industries	22
	2.3.4 Addition due to groundwater infiltration	22
	2.3.5 Ratio of peak to average flow	23
	2.3.6 Estimation of storm water quantity	25
2.4	Hydraulic design of sewers	30
	2.4.1 Design of wastewater sewers	31
	2.4.2 Flow velocity in sewers	31
	2.4.3 Velocity in open channel flow	32
	2.4.4 Self cleaning velocity in sewer	36
	2.4.5 Minimum flow velocity in sewer	37
	2.4.6 Maximum flow velocity in sewer	38
	2.4.7 Flow in partially filled sewer	39
2.5	Construction of sewers	41
	2.5.1 Shape of sewers	41
	2.5.2 Material of sewer construction	42



Technology Training that Works

2.5.3	Cement concrete pipes	43
2.5.4	Asbestos cement pipes	44
2.5.5	Stoneware pipes	44
2.5.6	Cast iron pipes	45
2.5.7	Plastic pipes	45
2.6	Sewer operation	46
2.6.1	Manholes and drop manholes	46
2.6.2	Clean outs	48
2.6.3	Street inlets	48
2.6.4	Catch basin	49
2.6.5	Grease/oil trap	50
2.6.6	Flushing tank	50
2.6.7	Ventilators	51
2.6.8	Inverted siphon	52
2.7	Ventilation and cleaning of sewers	53
2.7.1	Forced ventilation of sewers	53
2.7.2	Sewer cleaning	54
2.7.3	Precaution during sewer cleaning	55
2.8	Summary	56
<hr/>		
3	Wastewater Characteristics	57
<hr/>		
3.1	Wastewater constituents	57
3.2	Physical characteristics	58
3.2.1	Color	58
3.2.2	Turbidity	58
3.2.3	Temperature	59
3.2.4	Odor	59
3.2.5	Solid contents	59
3.2.6	Determination of solid contents	59
3.3	Chemical characteristics	61
3.3.1	pH value	61
3.3.2	Alkalinity	62
3.3.3	Chlorides	62
3.3.4	Nitrogen	62
3.3.5	Ammonia and ammonium ions	62
3.3.6	Organic or albuminoidal nitrogen	63
3.3.7	Nitrites & nitrates	63
3.3.8	Gases	64
3.3.9	Sulphur	64
3.3.10	Phosphorous	65
3.3.11	Fat, oil and grease	65
3.3.12	Metal and metallic substances	66
3.4	Bio-chemical characteristics	66
3.4.1	Dissolved oxygen	67
3.4.2	Chemical oxygen demand (COD)	67
3.4.3	Test for COD	68
3.4.4	Biochemical oxygen demand (BOD)	69
3.4.5	Determination of BOD	70
3.4.6	Factors affecting BOD	73
3.4.7	BOD to COD ratio	78



Technology Training that Works

3.4.8	Total organic carbon	78
3.4.9	Relative stability	79
3.5	Strength of wastewater	80
3.6	Wastewater sampling	81
3.7	Summary	81
<hr/>		
4	Biological Action in Wastewater	83
<hr/>		
4.1	Wastewater decomposition	83
4.2	Biological decomposition - types	84
4.2.1	Aerobic decomposition	84
4.2.2	Anaerobic decomposition	87
4.3	Biological characteristics of wastewater	90
4.3.1	Biological process - terminology	91
4.3.2	Basic microbiology of wastewater treatment	92
4.4	Micro organisms	92
4.4.1	Energy/carbon source for micro organisms	93
4.4.2	Important micro organism	94
4.4.3	Bacteria	94
4.4.4	Assessment of bacterial characteristics	97
4.4.5	Detection of bacteria	100
4.4.6	Counting of bacteria	101
4.4.7	Protozoa	102
4.4.8	Characteristics of protozoa	102
4.4.9	Algae	105
4.5	Summary	108
<hr/>		
5	Wastewater Disposal	109
<hr/>		
5.1	Wastewater disposal	109
5.2	Disposal on land	110
5.2.1	Process description	110
5.2.2	Land application - types	111
5.2.3	Sewage farming	111
5.2.4	Effluent irrigation	113
5.2.5	Irrigation – effluent quality	113
5.2.6	Sewage sickness	115
5.3	Disposal by dilution	116
5.3.1	Dilution – favourable conditions	116
5.3.2	Standard for disposal by dilution	116
5.3.3	Self purification process of rivers	117
5.3.4	Factors affecting self-purification process	119
5.3.5	Oxygenation of river water	120
5.3.6	Receiving water – effect of discharge	125
5.3.7	Effect of toxic matter	125
5.3.8	Effect of suspended solids	126
5.3.9	Wastewater discharge in lakes	127
5.3.10	Lake system – physical and biological	127
5.3.11	Lake productivity and eutrophication	129
5.3.12	Influence of wastewater on eutrophication	129



Technology Training that Works

5.3.13	Wastewater discharge in sea	130
5.4	Land disposal and dilution methods – a comparison	131
5.3	Summary	132
<hr/>		
6	Wastewater Treatment Processes	133
<hr/>		
6.1	Treatment process - selection	133
6.2	Classification of treatment processes	136
6.2.1	Preliminary treatment	136
6.2.2	Primary treatment	137
6.2.3	Secondary treatment	137
6.2.4	Tertiary and advanced treatment	137
6.3	Wastewater treatment facility - design	138
6.3.1	Design period	138
6.4	Preliminary treatment facility – individual components	139
6.4.1	Screens	140
6.4.2	Grit chamber	145
6.4.3	Design of grit chamber	146
6.4.4	Construction of grit chamber	148
6.4.5	Mechanical grit tanks	151
6.4.6	Detritus tank	152
6.5	Flow equalization system	152
6.5.1	Flow equalization - advantages	153
6.5.2	Flow equalization - disadvantages	154
6.5.3	Equalization system - design	154
6.5.4	Equalization system - construction	157
6.6	Oil and grease removal (skimming)	159
6.7	Flow measurement system	160
6.8	Summary	161
<hr/>		
7	Primary Treatment	163
<hr/>		
7.1	Sedimentation process	163
7.2	Principle of sedimentation	164
7.2.1	Theoretical settling velocity	165
7.2.2	Practical settling velocity	167
7.2.3	Design of sedimentation system	168
7.3	Design of continuous flow sedimentation tank	171
7.4	Sedimentation tanks – construction and operation	177
7.5	Dortmund tanks	180
7.6	Coagulation assisted sedimentation	180
7.6.1	Common coagulants	180
7.6.2	Advantages of coagulation	181
7.6.3	Disadvantages of coagulation	181
7.7	Summary	182



Technology Training that Works

8	Secondary Treatment – Biological Filtration	183
8.1	Introduction	183
8.2	Biological digestion	184
	8.2.1 Biological treatment process	185
	8.2.2 Kinetics of biological process	186
8.3	Biological treatment methods	188
8.4	Biological treatment by filtration	189
	8.4.1 Microbial action	189
	8.4.2 Filter media	190
	8.4.3 Ventilation	191
	8.4.4 Temperature	191
	8.4.5 Alkalinity	191
	8.4.6 Types of biofilters	192
8.5	Contact beds	192
	8.5.1 Contact bed – construction details	192
	8.5.2 Contact bed – operation	193
	8.5.3 Contact bed – performance	194
8.6	Intermittent sand filters	194
	8.6.1 Intermittent sand filter – design	195
	8.6.2 Intermittent sand filter – construction details	195
	8.6.3 Intermittent sand filter – operation	196
8.7	Trickling filters	196
	8.7.1 Trickling filter – fundamentals	197
	8.7.2 Trickling filter – advantages and disadvantages	198
	8.7.3 Trickling filter – design	198
	8.7.4 Trickling filter – construction	204
	8.7.5 Trickling filter – operation	206
	8.7.6 Trickling filter –types	207
	8.7.7 High rate trickling filter	207
	8.7.8 Recirculation – single and double stage	209
	8.7.9 High rate filters - types	211
	8.7.10 High rate filters - efficiency	213
8.8	Summary	216
9	Secondary Treatment – Activated Sludge Process	217
9.1	Introduction	217
9.2	Process description	218
9.3	Activated sludge process - description	219
	9.3.1 Aeration tank	221
	9.3.2 Diffused air aeration	221
	9.3.3 Mechanical aeration	223
	9.3.4 Surface aerator - types	223
	9.3.5 Combined aeration	225
9.4	Secondary settling tank	226
	9.4.1 Sludge handling system	227
	9.4.2 Bulking and foaming	227
	9.4.3 Rising and denitrification	228



Technology Training that Works

9.5	Activated sludge process – design parameters	229
9.6	Modified activated sludge process	234
9.6.1	Tapered aeration process	235
9.6.2	Step aeration process	235
9.6.3	Contact stabilization process	235
9.6.4	Extended aeration process	236
9.6.5	Modifications in extended aeration process	236
9.6.6	Activated aeration process	237
9.6.7	Complete mix process	237
9.7	Nutrients removal	237
9.7.1	Process of denitrification	237
9.7.2	Process of phosphorous removal	240
9.8	Activated biofilter	241
9.8.1	Trickling filter – activated sludge process	242
9.8.2	Trickling filter – activated sludge process – design consideration	243
9.9	Fixed film activated sludge process	243
9.7.1	Processes with internal suspended packing	244
9.7.2	Processes with internal fixed packing	244
9.10	Process control	245
9.11	Summary	245
<hr/>		
10	Disposal of sludge	247
<hr/>		
10.1	Introduction	247
10.2	Types of sludge	248
10.3	Sludge treatment	249
10.4	Sludge thickening	249
10.5	Sludge digestion	251
10.5.1	Anaerobic digestion	251
10.5.2	Sludge loading	252
10.5.3	Mixing in a digester	253
10.5.4	Control on pH	253
10.5.5	Temperature - effect	254
10.6	Aerobic digestion	254
10.6.1	Digestion tank – construction details	255
10.6.2	Design parameters	256
10.7	Sludge conditioning	259
10.8	Sludge drying	260
10.8.1	Sludge drying beds - features	260
10.8.2	Sludge drying beds - design	261
10.9	Sludge disposal techniques	261
10.9.1	Dry sludge - composting	261
10.9.2	Wet sludge	263
10.9.3	Burial	263
10.9.4	Dumping into the sea	263
10.9.5	Incineration	263
10.9.6	Multiple hearth furnace	264
10.10	Summary	266



Technology Training that Works

11	Miscellaneous Treatment Processes	267
11.1	Introduction	267
11.2	Rotating biological contactor	268
11.2.1	RBC - process	268
11.2.2	RBC performance	269
11.2.3	Intake works	270
11.2.4	RBC with septic tank	270
11.2.5	RBC – design parameters	270
11.2.6	Wetted surface area	270
11.2.7	Effect of staging	271
11.2.8	Nitrification	272
11.2.9	Effect of population and flow variation	272
11.2.10	Effect of temperature	273
11.2.11	Effect of rotating speed	273
11.2.12	Operational considerations	273
11.3	Septic tank	274
11.3.1	Septic tank - design	274
11.3.2	Capacity and size	274
11.3.3	Design of inlet and outlet	275
11.3.4	Construction and operation	277
11.3.5	Disposal of septic tank effluent	278
11.4	Imhoff tank	279
11.4.1	Imhoff tank – construction and operation	280
11.5	Stabilization pond	281
11.6	Oxidation pond	282
11.6.1	Effluent discharge from stabilization/oxidation pond	283
11.7	Aerated lagoon	283
11.8	Low cost sanitation techniques	284
11.8.1	Septic tank	284
11.8.2	Pour flush toilets	285
11.8.3	Aqua privy toilets	286
11.8.4	Ventilated improved pit latrine	286
11.8.5	Mini aerobic digestion system	287
11.9	Summary	288
12	Advanced Wastewater Treatment Techniques	289
12.1	Introduction	289
12.2	Technologies for advanced treatment	290
12.3	Suspended solids removal techniques	290
12.3.1	Depth filter – principle of operation	291
12.3.2	Depth filtration – design and construction	292
12.3.3	Depth filtration - operation	293
12.3.4	Membrane technology	293
12.4	Dissolved solid removal techniques	294
12.4.1	Dissolved organic solids	294
12.4.2	Dissolved inorganic solids	295
12.4.3	Reverse osmosis	295



Technology Training that Works

12.4.4	Electrodialysis	297
12.4.5	Ultrafiltration	297
12.5	Membrane separation cum biological treatment	298
12.5.1	Process	298
12.6	Summary	301
<hr/>		
13	Introduction to Tertiary Treatment and Control Systems	303
<hr/>		
13.1	Introduction	303
13.2	Maturation pond	303
13.2.1	Maturation pond - disinfection	304
13.2.1	Effluent polishing	305
13.3	Disinfection through chemicals	305
13.3.1	Chlorination	305
13.3.2	Liquid chlorine	306
13.3.3	Chlorine compounds	306
13.3.4	Factors affecting efficiency of chlorination	306
13.3.5	Types of chlorinator	308
13.3.6	Gas chlorinator	308
13.4	Control test - introduction	309
13.5	Wastewater sample collection	309
13.5.1	Sampling containers	309
13.5.2	Collection procedure	310
13.5.3	Sample size	310
13.5.4	Sampling method	310
13.5.5	Implication of long duration storage	311
13.6	Interpretation of test results	312
13.6	Summary	316
<hr/>		
14	Industrial Wastewater – Oil and Petrochemical	317
<hr/>		
14.1	Industrial wastewater	317
14.2	Industrial wastewater - characteristics	318
14.3	Industrial wastewater treatment – process components	318
14.4	Oil refinery wastewater	321
14.4.1	Refinery - process	321
14.4.2	Refinery – wastewater generation	323
14.4.3	Refinery – wastewater characteristics	323
14.4.4	Refinery – wastewater treatment	324
14.5	Petrochemical plant wastewater	326
13.4.1	Petrochemical plant– wastewater generation	327
13.4.2	Petrochemical plant – wastewater characteristics	327
13.4.3	Petrochemical plant – wastewater treatment	328
<hr/>		
	Appendices	331
<hr/>		