



Technology Training that Works

Fundamentals of Process Plant Layout and Piping Design

Contents

	Prelim	i-x
1	Introduction to Process Plant Layout and Piping Design	1
	1.1 Plant layout fundamentals	1
	1.2 Procedures and workflow methods used in plant layout and piping design	6
	1.3 Physical quantities and units in plant layout and piping design	9
	1.4 Summary	12
	Practical Exercise 1	13
2	Introduction to Chemical Processing Methods	15
	2.1 Basic principles of chemical process technology	15
	2.2 Process flow diagrams (PFDs)	20
	2.3 Summary	27
	Practical Exercise 2	28
3	Equipment Used in Process Plants	31
	3.1 Introduction	31
	3.2 Process equipment	32
	3.3 Mechanical equipment	47
	3.4 Summary	51
	Practical Exercise 3 (Towers and Reactors)	53
4	Plant Layout and Plot Plans	55
	4.1 Plant layout specifications	55
	4.2 Plot plans	56
	4.3 Summary	65
	Practical Exercise 4	66
5	Piping and Instrumentation Diagrams (P&IDs), Control Valve Manifolds, Meter Runs	69
	5.1 Piping and instrumentation diagrams (P&IDs) and their role in process plant layout and piping design	69
	5.2 P&ID symbols and terminologies	70
	5.3 Layout and components of control valve manifolds	76
	5.4 Layout and components of flow meters	77
	5.5 Summary	78
	Practical Exercise 5 (P&IDs)	79
6	Plant Layout and Piping Design Documentation and Tools	81
	6.1 Importance of documentation in plant layout and piping design	81
	6.2 Equipment arrangement drawings	82



Technology Training that Works

6.3	Equipment lists	84
6.4	Piping and instrumentation diagrams (P&IDs)	84
6.5	Piping line lists	84
6.6	Piping codes	86
6.7	Piping specification	89
6.8	Piping isometrics	91
6.9	Fabrication isos and bill of materials	94
6.10	Three dimensional (3D) models	96
6.11	Summary	98
	Practical Exercise 6	99
7	Fundamentals of Piping	101
7.1	Fundamentals of piping	101
	Practical Exercise 7	104
	Practical Exercise 7 – Metric	107
8	Components of a Piping System	109
8.1	Fittings	109
8.2	Flanges	118
8.3	Valves	126
	Practical exercises in Metric	133
8.4	Summary	139
9	Pipe Routing	141
10	Piping Materials	151
10.1	Introduction	151
10.2	Material classification system and specifications	152
10.3	Piping specifications	154
10.4	Material selection	154
10.5	Quality control and material certification	155
Appendix A Pipe Data and Fitting Dimensions		157
Post Course Test		173